

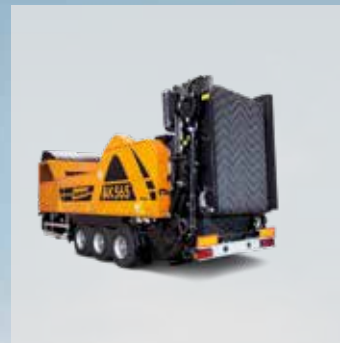
DOPPSTADT

BUILT TO RUN

ORIGINAL SPARE PARTS

GRINDER LINE

**AK / AK VE
NZ / DZ SERIES**



IMPROVE YOUR OPERATIONAL RELIABILITY.

Choosing patented original spare parts from Doppstadt means choosing maximum performance, improved operational reliability and lower costs. Doppstadt original spare parts are subject to continuous quality controls. The result is high-quality series-produced parts with noticeable surface quality and a perfect fit.

FLAIL HOLDERS.

All flail holders must be flexibly positioned on the flail drum. As manufacturer, we recommend using hardfaced flail holders in the edge area for special protection.
In general, the normal flail holders can be replaced with a hard metal-reinforced version to achieve longer service lives.



All original spare parts listed here are suitable for the following series: **AK, AK VE, NZ** and **DZ**.

ORIGINAL SPARE PARTS FOR

DOPPLOCK® SYSTEM

FLAIL TIPS

<



- RECOMMENDED USE:**
- ● ● = very good
 - ● ● = good
 - ● ● = limited
 - ● ● = not recommended

All original spare parts listed here are suitable for the following series: **AK, AK VE, NZ** and **DZ**.

ORIGINAL SPARE PARTS FOR HOLDERS WITH CLAMPING PIECE

FLAIL TIPS		
NAME	FLAIL TIP BEAR CLAW WITH HM	FLAIL TIP CARBIDE WITH HM
Art. no.	99590040006	99590040007
Waste wood A1/A2 no contaminants	● ● ●	● ● ●
Waste wood A3/A4 with contaminants	● ● ●	● ● ●
Green waste	● ● ●	● ● ●
Biomass	● ● ●	● ● ●

CLAMPING PIECES					
NAME	CLAMPING PIECE	CLAMPING PIECE WITH COVER	FIXING HARDWARE		
Art. no.	93330040064	99330040066	Bolt: 93330040061	Washer: 93001130138	Nut: 99001000013

FLAIL SHAFTS	
	 also DoppLock® system
NAME	FLAIL SHAFT D=50
Art. no.	93330040003

FLAIL HOLDER			
NAME	FLAIL HOLDER	FLAIL HOLDER HARDFACED OUTSIDE	FLAIL HAMMER HOLDER CAST STEEL HARD METAL COMPLETE
Art. no.	33004000420	93330040002	99430040010

SPARE PARTS COLOURING:
■ **RED** Hardfaced for wear protection ■ **YELLOW** Hard metal reinforcement for greater stability ■ **ORANGE** Hardox steel for high abrasion resistance



EXPAND THE APPLICATION FIELD OF YOUR AK
WITH THE NEW RIPPER TEETH SYSTEMS

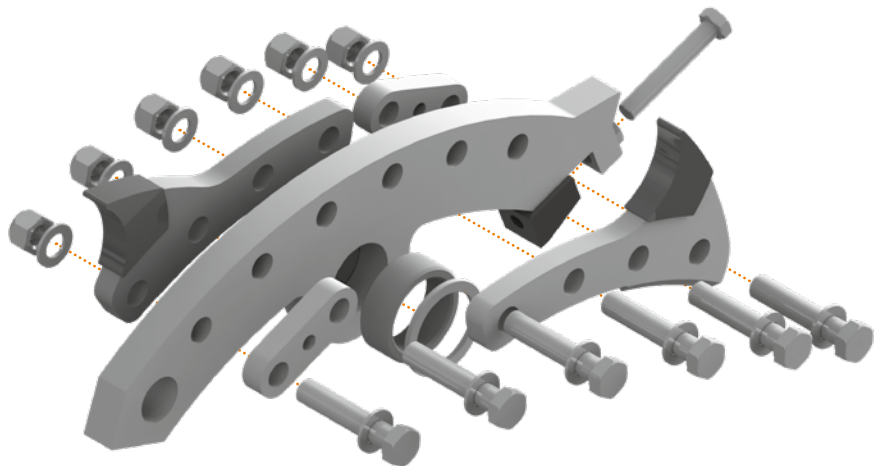
The system offers you many advantages in heavy-duty applications and enables you to use your machine in many different applications.

You achieve a better infeed performance when grinding:

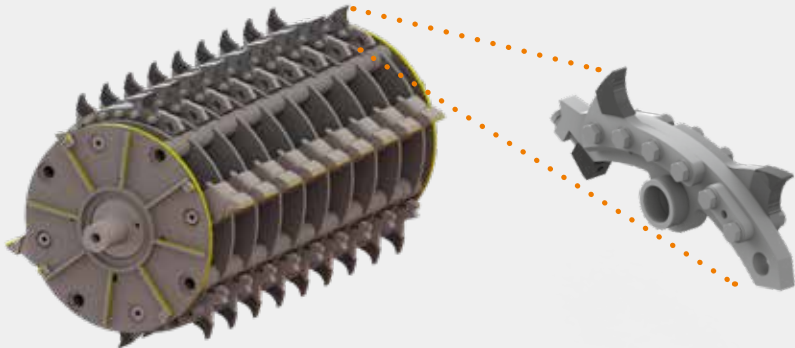
- **Roots**
- **Logs**
- **coarse branches**

As a result, you can expect more from your AK and the material it produces:

- **more throughput**
- **less fine grain**
- **chunkier material structure**



OPTION
RIPPER TEETH FOR
AK 420 / 430 / 435 /
510 / 530 / 535 /
560 / 565 / 630 /
635 / 640



NAME	COMPLETE KIT FOR ROTORS WITH 60 MM Ø SHAFT DIAMETER	COMPLETE KIT FOR ROTORS WITH 50 MM Ø SHAFT DIAMETER
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MATERIAL
FOR ROTOR
AK 420 / 430 / 435 / 510 /
530 / 535 / 560 / 565 /
630 / 635 / 640



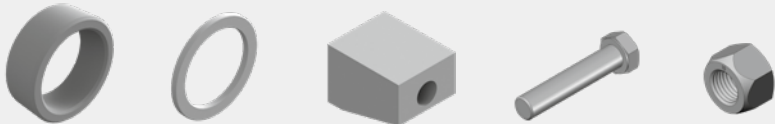
NAME	18 X TOOL HOLDER FOR ROTORS WITH 60 MM Ø SHAFT DIAMETER	18 X TOOL HOLDER FOR ROTORS WITH 50 MM Ø SHAFT DIAMETER
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MATERIAL
SAME PARTS



NAME	18 X TOOTH TOP	18 X TOOTH BOTTOM	36 X DISTANCE PLATE	108 X BOLT	216 X WASHER	108 X NUT
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NAME	36 X DISTANCE SLEEVE	36 X SPACER	18 X WEDGE	18 X BOLT	18 X NUT
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SPARE PARTS COLOURING:
■ **RED** Hardfaced for wear protection ■ **YELLOW** Hard metal reinforcement for greater stability ■ **ORANGE** Hardox steel for high abrasion resistance

All original spare parts listed here are suitable for the following series: **AK, AK VE, NZ** and **DZ**.

RIPPER TEETH AK 315

NAME	ROTOR (FLAIL DRUM) + SHAFTS + FLAIL TIP CARBIDE PLUS (complete) + RIPPER TEETH (complete)
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Art. no.	99201040210
NAME	ROTOR (FLAIL DRUM) + SHAFTS without TOOLS
Art. no.	99201040215



**MATERIAL
FOR ROTOR
AK 315**

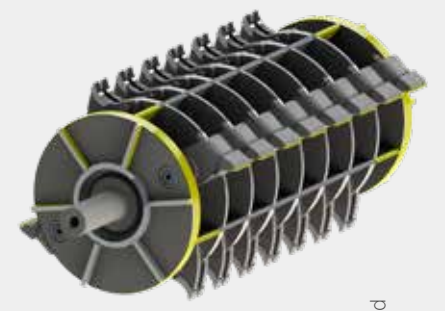


NAME	12 X TOOTH TOP	16 X TOOTH BOTTOM	28 X BOLT	56 X WASHER	28 X NUT
Art. no.	20000329	20000331	93001100039	93001130103	93001120018

RIPPER TEETH
AK 230 / 235 / 310

NAME	ROTOR (FLAIL DRUM) + SHAFTS + FLAIL TIP CARBIDE PLUS (complete) + RIPPER TEETH (complete)
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Art. no.	99201040160
NAME	ROTOR (FLAIL DRUM) + SHAFTS without TOOLS*
Art. no.	99201040215



**MATERIAL
FOR ROTOR
AK 230 / 235 / 310**



NAME	28 X TOOTH	28 X BOLT	56 X WASHER	28 X NUT
Art. no.	93201040050	93001100039	93001130103	93001120018

* The rotor from the AK 315 is recommended for all AK 230 / AK 235 / AK 310 machines, as it improves the performance of the machines!



SPARE PARTS COLOURING:

■ **RED** Hardfaced for wear protection ■ **YELLOW** Hard metal reinforcement for greater stability ■ **ORANGE** Hardox steel for high abrasion resistance

All original spare parts listed here are suitable for the following series: **AK, AK VE, NZ** and **DZ**.

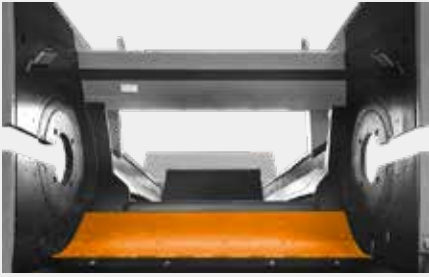
COUNTER BAR AT THE TUNNEL



AK 230 / 235 / 310 / 315					
NAME	WIDE PLATE FROM BELOW	16 X BOLT	16 X WASHER	16 X NUT	16 X NUT
Art. no.	93170013032	20030837	93001130088	93001120112	01093416200
NAME	NARROW PLATE FROM REAR	9 X BOLT	9 X WASHER	9 X NUT	9 X NUT
Art. no.	93170013031	20030837	93001130088	93001120112	01093416200

AK 420 / 430 / 435 / 510 / 530 / 535 / 560 / 565 / 630 / 635 / 640					
NAME	WIDE PLATE FROM BELOW	20 X BOLT	20 X NUT	20 X NUT	
Art. no.	93450013270	20030838	01093416200	93001120112	
	All others	AK 420 / AK 430 to #387			
NAME	NARROW PLATE FROM REAR ASYMMETRICAL PERFORATION	NARROW PLATE FROM REAR SYMMETRICAL PERFORATION	11 X BOLT	11 X NUT	11 X NUT
Art. no.	99431013061	93450013260	20030838	01093416200	93001120112

WEAR PLATE IN THE ROTOR REVERSAL

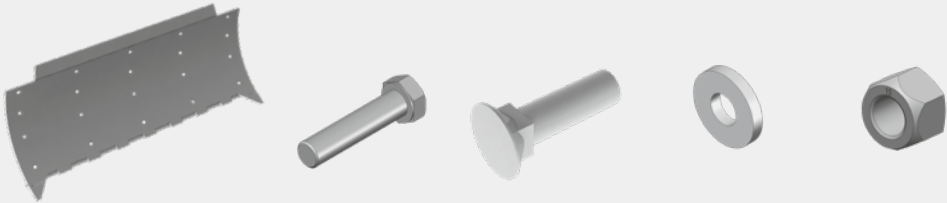


The wear plates can be used in all AKs from the AK 230 series and newer, as well as from the AK 420 series and newer, as appropriate.

In individual cases, it may be necessary to rework the hole pattern manually.



AK 230 / 235 / 310 / 315					
NAME	1 X WEAR PLATE	9 X BOLT	12 X WASHER	12 X NUT	3 X BOLT
Art. no.	99201013340	20030837	93001130089	93001120112	01093116070

AK 420 / 430 / 435 / 510 / 530 / 535 / 560 / 565 / 630 / 635 / 640					
					
NAME	1 X WEAR PLATE	4 X BOLT	20 X BOLT	24 X WASHER	24 X NUT
Art. no.	99535013020	01093116070	20030837	93001130089	93001120112
					
NAME	WEAR PROTECTION SHREDDING CHAMBER				
Art. no.	99750013225 (4 plates including fixing hardware)				
					
NAME	BOLT-ON PROTECTION AT MATERIAL INFEEED RIGHT	BOLT-ON PROTECTION AT MATERIAL INFEEED LEFT	WELD-ON WEAR SUR- FACE RIGHT	WELD-ON WEAR SUR- FACE LEFT	
Art. no.	99590013310	99590013320	93421020173	93421020174	

NEW: ADDITIONAL SCREENING AREA
FOR AK 640 SA & AK 640 K

For our top-of-the range models, it is possible to extend this surface by an additional screening area instead of the wear plate.

This enhances the potential throughput rate of the machine for baskets with mesh sizes smaller than 150 mm. Furthermore, this additional separation surface can reduce the content of fine material in the end product.

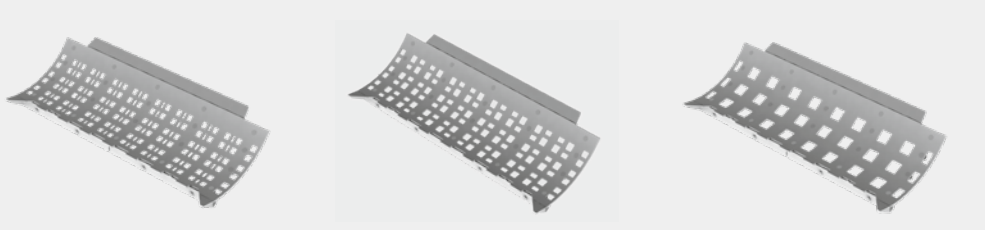
We recommend the additional screening area for use in waste wood and dry biomass applications in combination with a 3D waste wood or 3D mulching basket.

The system can also be used in older machines such as the AK 635 SA / K or the AK 630 SA / K by replacing the wear plate carrier.
Notice: If the system is used in machines with an inclined lower conveyor, blockages may result in the discharge.

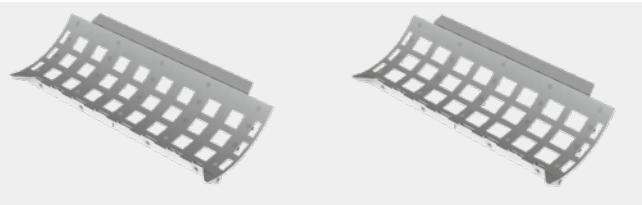
WEAR PLATE WITH
ADDITIONAL
SCREENING AREA



OPTION ONLY FOR
AK 640 SA / 640 K

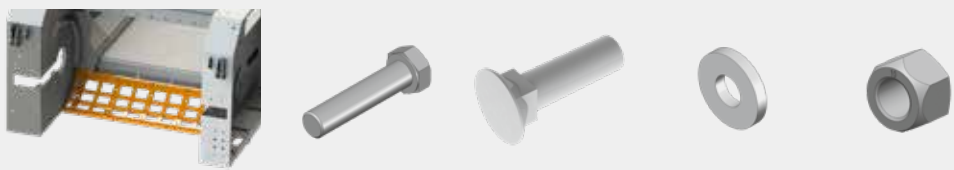


NAME	1 X WEAR PLATE SCREEN PERFORATION 40 X 40 MM	1 X WEAR PLATE SCREEN PERFORATION 50 X 50 MM	1 X WEAR PLATE SCREEN PERFORATION 80 X 80 MM
Art. no.	50029281	50029314	20031590

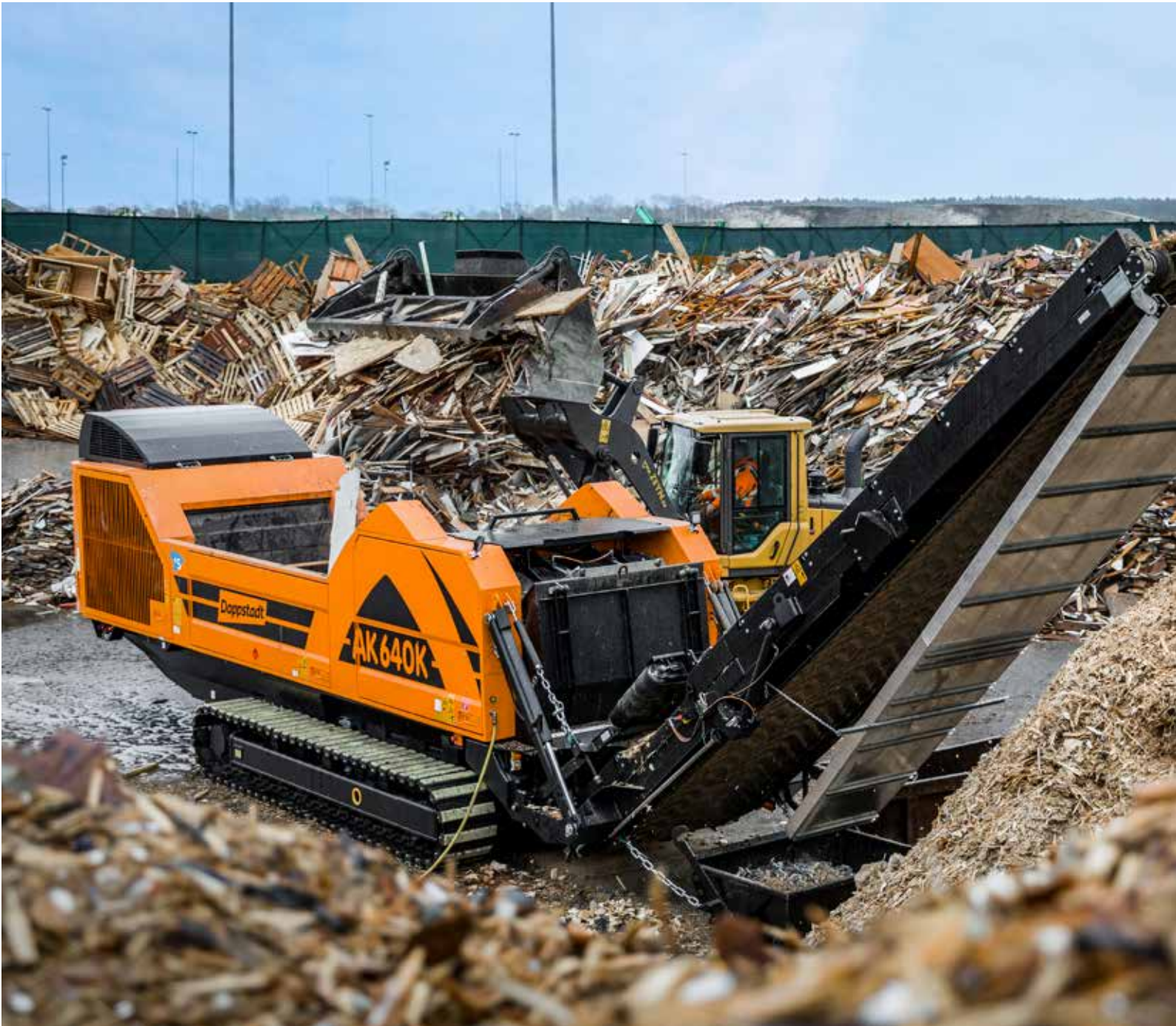


NAME	1 X WEAR PLATE SCREEN PERFORATION 100 X 100 MM	1 X WEAR PLATE SCREEN PERFORATION 105 X 130 MM
Art. no.	50029275	50029132

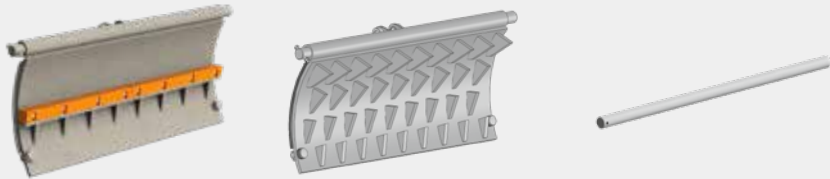
WEAR PLATE
CARRIERS AND
FIXING MATERIALS



NAME	1 X WEAR PLATE CARRIER FOR WELDING IN	4 X BOLT	20 X BOLT	24 X WASHER	24 X NUT
Art. no.	50029138	01093116070	20030837	93001130089	93001120112



All original spare parts listed here are suitable for the following series: **AK, AK VE, NZ** and **DZ**.

DEFLECTOR PLATES AK 230 / 235 / 310 / 315				
				
NAME	DEFLECTOR PLATE WITH CUTTING BAR	DEFLECTOR PLATE WITH TEETH	SHAFT FOR DEFLECTOR PLATE	
Art. no.	99201042600	99201042405	93170013004	
MATERIAL FOR DEFLECTOR PLATES WITH CUTTING BAR AK 230 / 235 / 310 / 315				
				
NAME	2 X BAR	8 X BOLT	8 X WASHER	8 X NUT
Art. no.	99201042601	94006312753	93001130089	01098516200

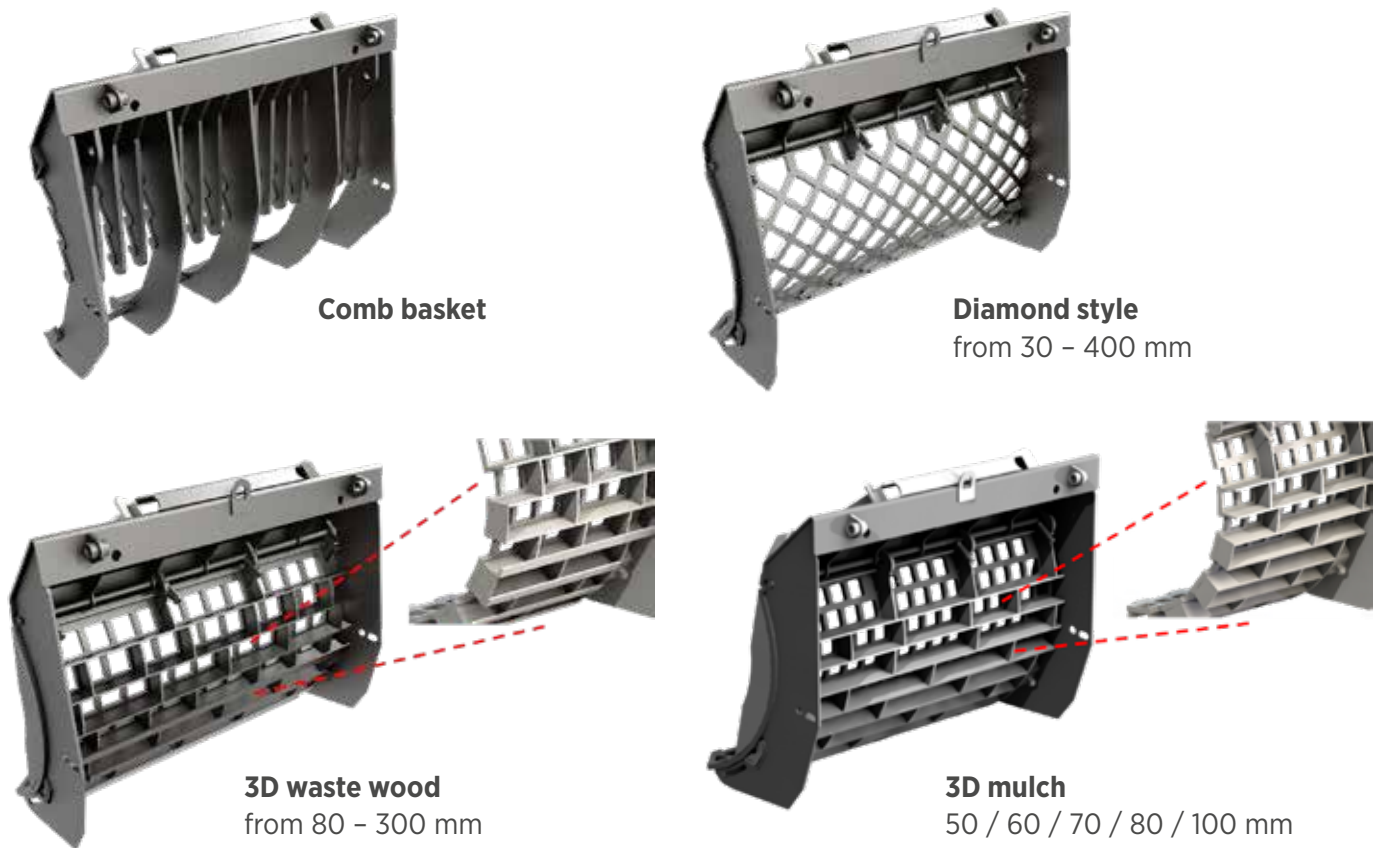
DEFLECTOR PLATES SUITABLE AS OF AK 420					
NAME	DEFLECTOR PLATE WITH TEETH	DEFLECTOR PLATE WITH CUTTING BAR	DEFLECTOR PLATE WITH CUTTING BAR AND ROW OF TEETH	DEFLECTOR PLATE CUTTING BAR REINFORCED	DEFLECTOR PLATE COMBI FOR BIOGAS APPLICATION
Art. no.	20026402	20026608	20026692	20026697	20026701
Waste wood A1/A2 no contaminants	● ● ●	● ● ●	● ● ●	● ● ●	● ● ●
Waste wood A3/A4 with contaminants	● ● ●	● ● ●	● ● ●	● ● ●	● ● ●
Green waste	● ● ●	● ● ●	● ● ●	● ● ●	● ● ●
Biomass	● ● ●	● ● ●	● ● ●	● ● ●	● ● ●
Manure	● ● ●	● ● ●	● ● ●	● ● ●	● ● ●
NAME	DEFLECTOR PLATE SMOOTH	SHAFT FOR DEFLECTOR PLATE			
Art. no.	93420042620	93330042002			
	For optimised throughput with reduced shredding performance	Suitable for all deflector plates as of AK 420			
MATERIAL FOR DEFLECTOR PLATES WITH CUTTING BAR AS OF AK420					
NAME	2 X BAR	10 X BOLT	10 X WASHER	10 X NUT	
Art. no.	93420042601	94006312753	92006502783	01098516200	

SPARE PARTS COLOURING:
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GRINDER LINE REAR BASKETS

These material-specific options are available for the rear baskets for series AK (VE), NZ and DZ.



ADVANTAGES OF REAR BASKETS IN THE APPLICATIONS

Comb basket:

- Simple design
- Easy to rework in case of wear
- Roughly corresponds to a 250 mm diamond basket when shredding

Diamond style:

- Defined shear cut in the tips of the diamond
- Ensures a wide variety of uses of green waste, manure, straw, waste wood, etc.
- Its strengths lie in the processing of green waste
- More precise final grain size than with the comb basket

3D waste wood:

- The universal basket for waste wood processing for coarse, chunky materials
- Compared to a diamond style, this basket has less outlier particles and fines
- Thanks to the arrangement of the square mesh, the 90° cutting edge lasts longer and can be quickly prepared on site
- The basket also proves its strengths when it comes to easy-to-break, dried out materials, such as older compost screen overflow or sawmill waste
- As a result of the 3D system, the mesh size can be selected, depending on requirements, 1 to 2 basket sizes larger than with the diamond basket; this increases the machine's throughput with a comparable main fraction of grain sizes
- As a result of their design, 3D baskets are heavier and more stable than a comparable diamond style basket

3D mulch:

- The specialist for processing waste wood to small grain sizes
- Directly compared to the 3D waste wood basket, this further reduces the fine fraction, while overlong pieces increase. You thus determine the focus of your AK's use in the field
- As a result of their design, 3D baskets are heavier and more stable than a comparable diamond style basket

WHICH BASKET IS SUITED FOR WHICH APPLICATION?

- | | |
|---|--|
| Green waste: | ← Comb basket or Diamond style |
| Universal: | ← Diamond style |
| Dry biomass: (e.g. dried tailings) | ← 3D mulch or 3D waste wood or diamond style |
| Waste wood: | ← 3D waste wood or 3D mulch |

All original spare parts listed here are suitable for the following series: **AK, AK VE, NZ** and **DZ**.

INTERCHANGEABLE MESH SUITABLE AS OF AK 420				
				
NAME	INTERCHANGEABLE MESH DIAMOND STYLE	INTERCHANGEABLE MESH 3D WASTE WOOD, VARIOUS MESH WIDTHS	INTERCHANGEABLE MESH 3D MULCH, VARIOUS MESH WIDTHS	INTERCHANGEABLE FRAME FOR INTERCHANGEABLE MESH
Art. no.	See chart below for article number	See chart below for article number	See chart below for article number	99530042200
Waste wood A1/A2 no contaminants	● ● ●	● ● ●	● ● ●	
Waste wood A3/A4 with contaminants	● ● ●	● ● ●	● ● ●	
Green waste	● ● ●	● ● ●	● ● ●	
Biomass	● ● ●	● ● ●	● ● ●	

RECOMMENDED USE: ● ● ● = very good ● ● ● = good ● ● ● = limited ● ● ● = not recommended

OVERVIEW OF MULTI MESH SYSTEM AK 420 / 430 / 435 / 510 / 530 / 535 / 560 / 565 / 630 / 635 / 640						
MESH SIZE	REAR HOOD AK 565 / AK 565 PLUS (2-PART) ARTICLE NO.: 99535042045				REAR HOOD AK 565 K / AK 640 K / AK 640 SA (1-PART) ARTICLE NO.: 93420042260	
	Interchangeable mounting frame for multi mesh system - article no.: 99530042200					
	Interchangeable mounting kit for multi mesh system - article no.: 99530042626					
	Diamond style	Article no.	3D waste wood	Article no.	3D mulch	Article no.
25	25	50046161				
30	30	99530042220				
40	40	99530042230				
50	50	99530042240			50	99530042630
60	60	99530042250			60	20011943
70	70	99530042260			70	20012564
80	80	99530042270	80	99530042590	80	99530042645
100	100	99530042280	100	99530042570	100	99530042655
120	120	99530042290	120	99530042480		
130	130	99530042300				
140	140	99530042310				
150	150	99530042320	150	99530042530		
180	180	99530042330				
200	200	99530042340	200	99530042550		
220	220	99530042350				
250	250	99530042360	250	99530042510		
280	280	99530042370				
300	300	99530042380	300	99530042610		
360	360	99530042390				
400	400	99530042400				
Comb basket Article no.: 93421042200						

ASSEMBLY INSTRUCTIONS – REPLACEABLE REAR BASKET GRID

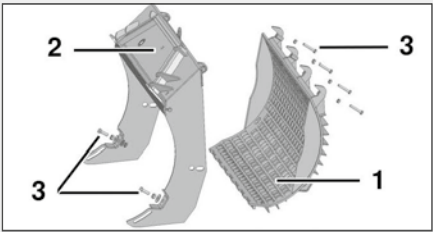


Fig. 1: Complete replaceable basket

Overview

- 1 Replaceable rear basket grid
- 2 Replaceable rear basket grid holder
- 3 Fastening devices

Tools required

- Hoist and slings
- Wrench set
- Impact wrench
- Screw clamp

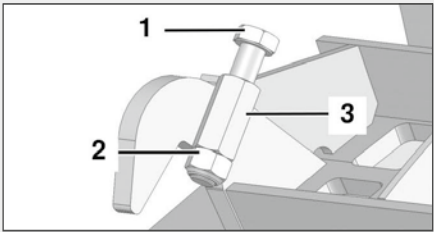


Fig. 2: Hex bolt screwed with hex nut

1. At the four hooks of the replaceable rear basket grid, screw the hex bolt (fig. 2/1) into the weld nut (fig. 2/2) and loosen the hex nut (fig. 2/2) until the hex bolt (fig. 2/1) is flush with the end of the hex nut (fig. 2/2).
- Ensure that the hex nut (fig. 2/2) remains loose.

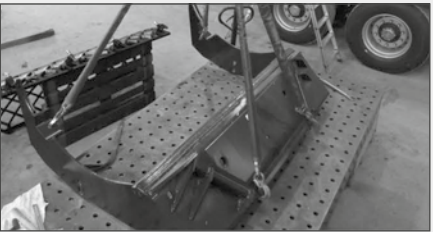


Fig. 3: Attached replaceable rear basket grid holder

2. Attach the hoist properly to the replaceable rear basket grid holder.
3. Place the replaceable rear basket grid holder on a suitable surface with the arch facing downwards.
4. Remove the slings and hoist.

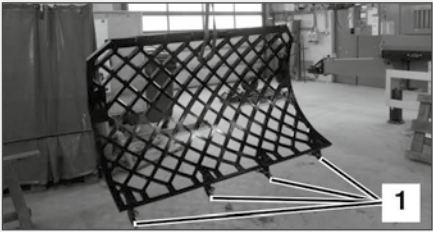


Fig. 4: Attached replaceable rear basket grid

5. Fasten the hoist to the prepared replaceable rear basket grid so that the hooks with the weld nuts (fig. 4/1) face downwards when lifting the replaceable rear basket grid.

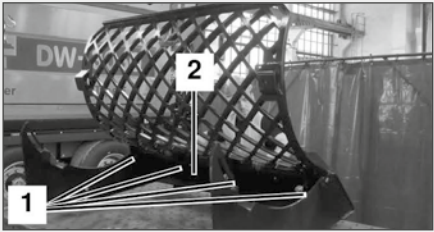


Fig. 5: Positioning the rear basket grid

6. Place the replaceable rear basket grid at the edge of the replaceable rear basket grid holder, making sure that the four hex bolts on the hooks of the replaceable rear basket grid (fig. 5/1) are firmly positioned against the weld axis of the replaceable rear basket grid holder (fig. 5/2).

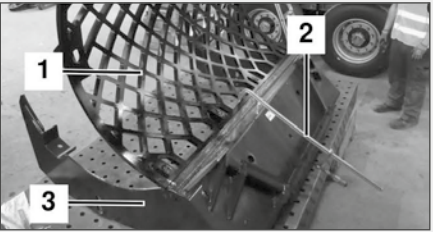


Fig. 6: Replaceable rear basket grid and replaceable rear basket grid holder held together with screw clamp

7. Hold replaceable rear basket grid (fig. 6/1) and replaceable rear basket grid holder (fig. 6/3) together using a screw clamp (fig.6/2).

ASSEMBLY INSTRUCTIONS – REPLACEABLE REAR BASKET GRID

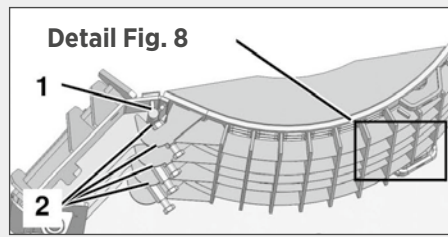


Fig. 7: Replaceable basket with arch downwards

8. Lower the replaceable rear basket grid and place it into the replaceable rear basket grid holder.
 - Ensure that the four hex bolts on the hooks (fig. 7/2) of the replaceable rear basket grid are firmly in contact with the center of the weld axis (fig. 7/1) of the replaceable rear basket grid holder.
 - Ensure that the hooks have no contact with the weld axis.

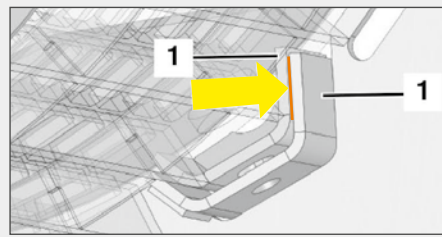


Fig. 8: Outer holders of the replaceable rear basket grid and of the replaceable rear basket grid holder firmly in contact

- ! Risk of damage through improper mounting!**
 ⇒ The surfaces of the outer holders (fig. 8/1) on the lower side of the replaceable basket must be firmly in contact (fig. 8/arrow).

9. Remove screw clamp.

10. Remove slings and hoist.

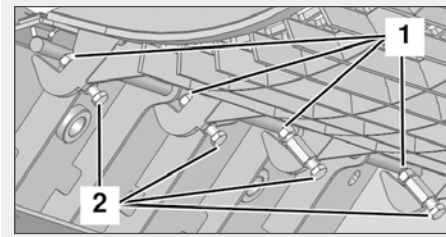


Fig. 9: Hex bolts on the upper replaceable rear basket grid holder

11. At the top of the replaceable rear basket grid holder, tighten the four hex bolts (fig. 9/2) firmly so that they press against the weld axis of the replaceable rear basket grid holder and push the replaceable rear basket grid into the holders on the lower side of the replaceable basket.
 - Ensure that the hex nuts (fig. 9/1) remain loose.

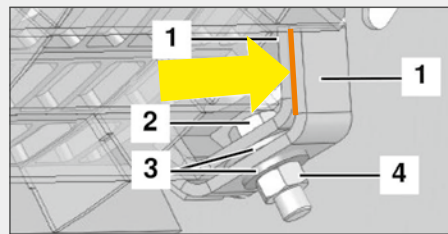


Fig. 10: Lower attachment of the replaceable rear basket grid on the replaceable rear basket grid holder

12. Fix the replaceable rear basket grid with hex bolts (fig. 10/2), washers (fig. 10/3) and a hex nut (fig. 10/4) tightly to the lower part of the replaceable rear basket grid holder.
13. Perform step 12 on both sides of the replaceable rear basket grid holder.
14. Properly attach the hoist to the replaceable rear basket grid.
15. Turn the replaceable basket with the arch upwards.

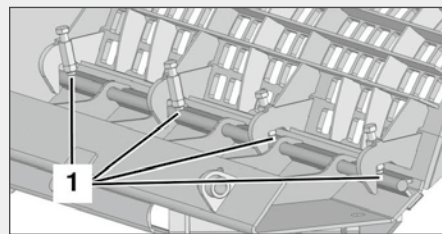


Fig. 11: Upper attachment of the replaceable rear basket grid on the replaceable rear basket grid holder

16. Fix the replaceable rear basket grid firmly with the four hex bolts (fig. 11/1) and hex nuts at the top of the replaceable rear basket grid holder.

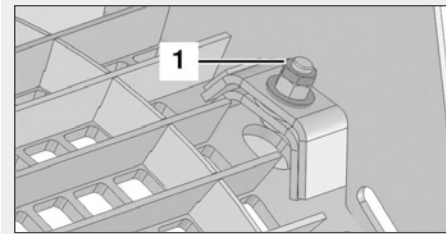


Fig. 12: Tighten the replaceable rear basket grid firmly

17. Fix the replaceable rear basket grid with the second hex nut (fig. 12/1) firmly to the bottom of the replaceable rear basket grid holder.
 - The surfaces of the outer holders (fig. 10/1) must fit tightly against each other (fig. 10/arrow).
18. Perform step 17 on both sides of the replaceable rear basket grid holder.
19. Remove slings and hoist.

REAR HOODS FOR MULTI MESH SYSTEM



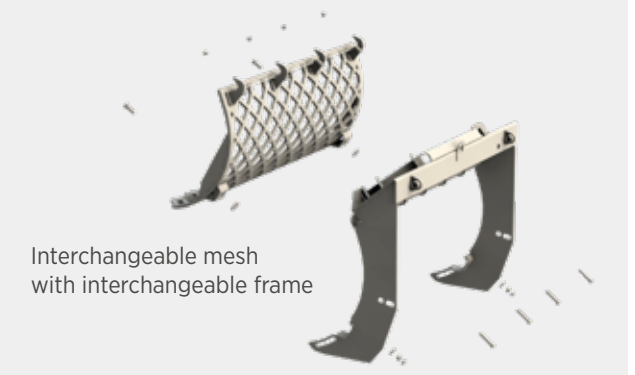
Rear hood
AK 565 / AK 565 Plus
 Article no.: 99535042045 (2-part)



Rear hood
AK 565 K / AK 640 K / AK 640 SA
 Article no.: f93420042260 (1-part)

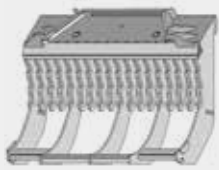
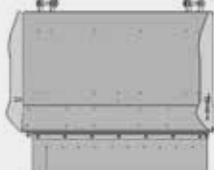
To get a complete Multi Mesh rear basket, you will need:

- an interchangeable mesh of your choice
- a mounting kit
- an interchangeable frame
- a rear hood suitable for your machine



All original spare parts listed here are suitable for the following series: **AK, AK VE, NZ** and **DZ**.

REAR BASKET AK 230 - AK 315		
 		
NAME	REAR BASKET DIAMOND STYLE	REAR BASKET 3D WASTE WOOD
Art. no.	See chart below for article number	
Waste wood A1/A2 no contaminants	● ● ●	● ● ●
Waste wood A3/A4 with contaminants	● ● ●	● ● ●
Green waste	● ● ●	● ● ●
Biomass	● ● ●	● ● ●

COMB BASKET & REAR HOOD AK 230 - AK 315		
 		
NAME	COMB BASKET	REAR HOOD TWO-PART
Art. no.	See chart below for article number	
Waste wood A1/A2 no contaminants	● ● ●	
Waste wood A3/A4 with contaminants	● ● ●	
Green waste	● ● ●	
Biomass	● ● ●	

OVERVIEW OF BASKET SYSTEM AK 235 / 310 / 315				
Mesh sizes	Diamond style	Article no.	3D waste wood	Article no.
30	30	93201042132		
40	40	93201042145		
50	50	93201042130		
60	60	99201042138		
70	70	99201042216		
80	80	99201042139	80	99201042475
100	100	93201042131	100	95201042030
120	120	99201042137	120	95201042020
130	130	99201042144		
150	150	93201042133	150	95201042010
180	180	99201042204		
200	200	93201042134	200	99201042436
250	250	93201042135	250	99201042441
280	280	93201042136		
320	320	99201042143		
Comb basket Article no.: 99201042450				

NOISE AND DUST SUPPRESSION HOOD

Do you have special requirements to fulfill with regard to noise and dust emissions?
Then equip your AK with our optional damping facility, which continuously supplies water to your shredder system and combine it with our noise and dust suppression hood for reducing emissions.



**Noise and dust suppression hood
AK 315**
Article no. 20004167



**Noise and dust suppression hood
AK 565 / AK 565 Plus**
Article no. 20001775



**Noise and dust suppression hood
AK 565 K / AK 640 K / AK 640 SA**
Article no. 20005724

RECOMMENDED USE:

- ● ● = very good
- ● ● = good
- ● ● = limited
- ● ● = not recommended



**THE DOPPSTADT AK IS YOUR SPECIALIST FOR
SINGLE-STAGE PROCESSING!**



***A MACHINE IS ONLY AS GOOD AS THE SERVICE
BEHIND IT.***

- Doppstadt original spare parts minimise downtime, keep costs calculable, maintain the value of your machines and reduce your own workload.
- Our highly trained service technicians and spare parts specialists will be at your side in no time.
- We will advise and assist you in finding the part you need.
- We have 16,000 different parts in stock. A total of 120,000 different articles in the system.

BEST SOLUTION. SMART RECYCLING.

Our innovative solutions have made us a leading supplier and manufacturer of processing technology. Customers in the waste disposal and recycling industry all over the world trust our expertise and benefit from our qualified service every day.

We are always there – whenever you need us. We can train your team at the Doppstadt Academy (online and offline) so that you can fully exploit the performance potential of the machines and make your operations even more productive. Added to this are worldwide security of supply, fast on-site repair service and all-round carefree packages within service and maintenance contracts.

Because ‘a machine is only as good as the service behind it’. (Werner Doppstadt)

Our highly trained spare parts experts will advise and assist you in finding the part you need.

SPARE PARTS HOTLINE:

+49 (0) 2052 889 889

PARTS@DOPPSTADT.DE

BUSINESS DAYS 7 AM – 4 PM

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Recycling Beyond Generations

